

TEXAS STAIR & RAILS  
TOWER EXTRUSIONS, LTD *tel* *ame*

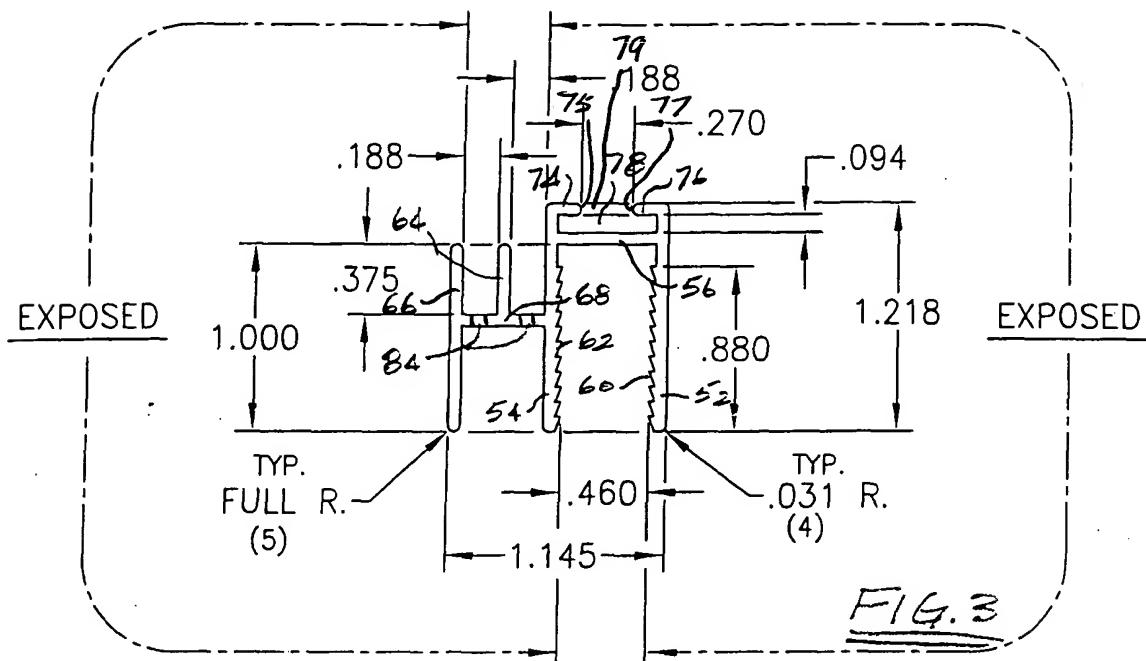
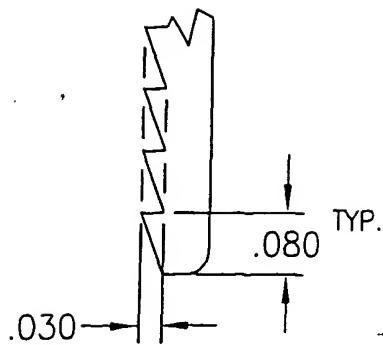
NOTES:  
1. .062 TYP. WALL THKN. EXCEPT AS NOTED.  
2. BREAK SHARP CORNERS AT .015 R.

Technical drawing of a double-sided PCB assembly, labeled (3) and (4), showing dimensions and assembly details. The drawing includes:

- Dimensions: 1.165, .480, .28, .32, .880, .32, 1.062, .750, .44, .46, .40, .42, .188, .031, .036, .034, .030, .188, .188.
- Labels: EXPOSED, EXPOSED, R., R., TYP., TYP., FULL R.
- Annotations: FIG 2.

Diagram showing a stepped trapezoidal profile. The top horizontal segment is labeled '0.30' with an arrow pointing right. The left vertical segment is labeled '0.080' with an arrow pointing down, and 'TRP.' is written vertically to its left. The right vertical segment is labeled '60' with an arrow pointing right. The bottom horizontal segment is labeled '19' with an arrow pointing right. The leftmost vertical segment is labeled '26' with an arrow pointing right. The rightmost vertical segment is labeled '63' with an arrow pointing right.

1  
REF. PRESS  
BOLS. NO. 2.B.150  
BKR. NO. 2.A.536  
DIE NO. TSR-13931



## NOTES:

1. .062 TYP. WALL THKN. EXCEPT AS NOTED.
2. BREAK SHARP CORNERS AT .015 R.

R	
E	
V	
I	
S	
N	

tel TOWER EXTRUSIONS, LTD.

NAME

TEXAS STAIR &amp; RAILS

ALUMINUM ASSOCIATION STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED					
EST. AREA	.335	CIRCLE SIZE	DATE: 5-8-02	DRAWN BY: R STARK	
EST. WT./FT.	.402	1-2	DIE SIZE 8X2.5	PRESS NO. 1/3	
EST. PERIM.	10.757	FACTOR 27	HOLES 1	SCALE FULL	L

PART NO.	DWG. NO.
END USE BOTTOM WINDOW TRACK	
CLASS SOLID	ALLOY 6063
DIE NO. TSR-13932	

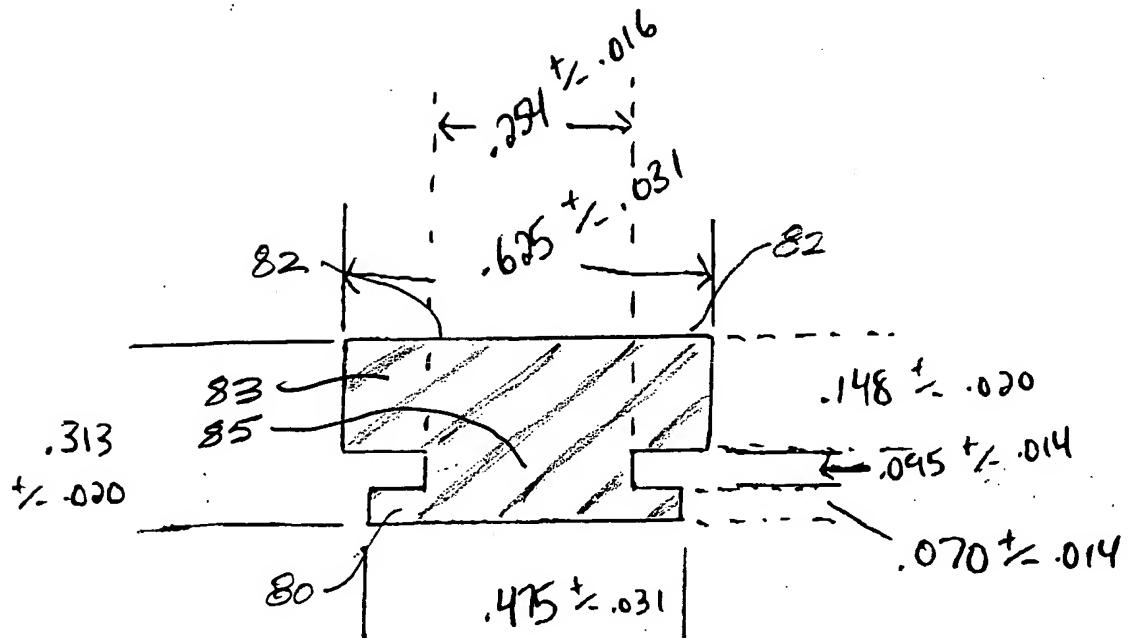


FIG. 4

APPROVED FOR PRODUCTION

DATE: 7/01/02BY: CB

Present

MATERIAL		DATE 6-26-02	XTR-5654-60E
1. 49 DUREO SANTOPRENE - GRAY		SCALE	
2. T3 OR		BY CB	
3. 60 DUREO EPDM - GRAY		 SERVICE Rubber Group, Inc	
4.			

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